



**Product Data Sheet &
General Processing Conditions**

**RTP 202 D
Nylon 6/12 (PA)
Glass Fiber**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	15 %	15 %	
Specific Gravity	1.16	1.16	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0040 - 0.0080 in/in	0.40 - 0.80 %	D 955
Water Absorption, 24 hrs @ 23°C	0.100 %	0.100 %	D 570

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.1 ft-lbs/in	59 J/m	D 256
unnotched 1/8 in (3.2 mm) section	7.0 ft-lbs/in	374 J/m	D 4812
Tensile Strength	12000 psi	83 MPa	D 638
Tensile Elongation	2.5 - 3.5 %	2.5 - 3.5 %	D 638
Tensile Modulus	0.75 x 10 ⁶ psi	5171 MPa	D 638
Flexural Strength	21500 psi	148 MPa	D 790
Flexural Modulus	0.65 x 10 ⁶ psi	4482 MPa	D 790

THERMAL

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 18000 psi	69 - 124 MPa
Melt Temperature	480 - 545 °F	249 - 285 °C
Mold Temperature	140 - 200 °F	60 - 93 °C
Drying	4 hrs @ 175 °F	4 hrs @ 79 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.